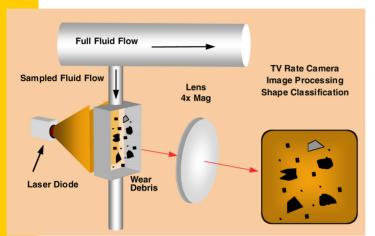


# Naval Research Laboratory

# **LaserNet Fines Optical Oil Debris Monitor**

A New Tool for Condition Based Maintenance

**Affordability** Reliability



### **Impact**

#### Navy Early detection of catastrophic faults

- Enhancement of safety, platform preservation, and mission preservation
- Shinhoard operation eliminates remote lab turnaround time and improves asset availability
- Prognosis of remaining useful life
- Reduced manning, reduced cost (>\$100M/year)

#### Commercial

#### fits with application to

- Commercial Aircraft
- Commercial Shipping
- Dail
- Off Road Construction
- Off Shore Oil Drilling
- Mining

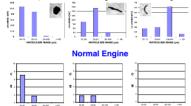
#### **LaserNet Fines Development Time Line**

- Funding from ONR/NAVSEA for Air Vehicle diagnostic System (AVDS) ATD 1991
- First LaserNet fines patent application submitted
- NRI demo of first prototype
  - Formation of Integrated Product Team with Government participants
- Funding by ONR under Accelerated Capability Initiative (ACI) on Condition Based Maintenance
  - Competitive Selection of Lockheed Martin as commercial IPT member Contract to build instrument signed in November
- 1998 First unit shipped in April
  - Lockheed Martin signed patent license for commercialization
- LNF-M commercial instrument for military application introduced Agreement between Lockheed Martin and Spectro. Inc. for commercial distribution
- 2001 LNF-C instrument for commercial application on market
  - FLC award recognizes NRL team for technology transition

# **Mechanical Wear in Diesel Engines**

Lasernet Fines Provides Direct Signatures of Mechanical Faults Based on Particle Size Distributions in Various Wear Categories

#### **Engine with Heavy Wear**





# LaserNet Fines Analysis of Hydraulic Systems:

- **Provides Absolute Accuracy Traceable to NIST SRM 2806**
- Requires No Calibration Accuracy Fixed by Camera Pixel Size
- **Quantifies Water Concentration**
- Identifies Abrasives, Oxides, and Fibers
- **Classifies Wear Particles Finds Machine Faults**
- Verifies Effectiveness of Maintenance Actions (Checks Performance of Filters and Clarifiers)

### **US Army Helicopter Flight Control Hydraulics**



Images of Debris Particles

Particle Contamination Level Above Allowable Level

Primary Constituent: MICA
Probable Source: Ingress through SEALS
Recommended Action: Improved Monitoring, Purification When Nece

## LaserNet Fines Platforms



# Deployment

- USS RUSHMORE
- R/V Thompson
- Mid Atlantic Regional Test Facility
- Ft Campbell, KY
- Royal Australian Navy
- Royal Navy

# **Applications**

- Diesel Engine Mechanical Wear
- Aircraft Elevator Hydraulics
- Submarine External Hydraulics
- Helicopter Flight Control Hydraulics Helicopter Gearbox Mechanical
- · Composite Line Shaft Bearings





